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**We pack responsibly**

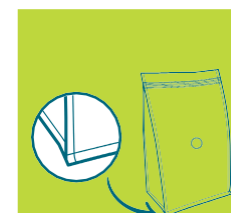
Offering unique experiences of innovation and service,  
together with sustainability and social responsibility.

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ver el video



**NEW  
BLOCK  
BAG™**

**LINES  
G21  
G18  
G18C**

Vertical Form, Fill & Seal  
starting from reel



Automatic packaging lines for  
atmosphere packaging  
with inert gas compensation.

Ideal for coffee beans and ground coffee,  
flour, rice, products in chunks and powders,  
pet food and detergents in powder.



INDUSTRY 4.0 - 4IR

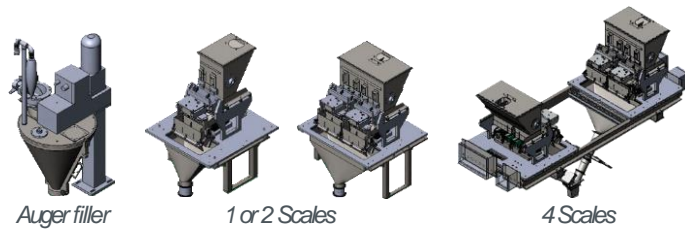
**fres-co**  
SYSTEM

**Verpacken - Colombia**

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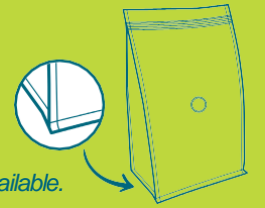
## LINES G21 G18 G18C

Vertical Form, Fill & Seal  
starting from reel



## NEW BLOCKBAG™

BLOCKBAG™ is a premium packaging that combines the aesthetics of a block bottom bag to a fully automatic production granted by dedicated machines starting from reel. The block bottom allows a perfect stability on store shelves and full front, back and side printing. Valve can be applied and 100% recyclable laminates are available.



## Interconnection

Provided with Programmable Logic Controller (PLC) that allows the machine components to be connected to a Remote Monitoring System (MES/Goglio Cloud) and data exchange with all upstream and downstream packaging line process systems.

## Dosing systems

Flexible production and packaging speed are granted thanks to the availability of different dosing systems. G18 can be provided with two different dosing systems.



## Valve application

The Goglio valve application station is fully integrated. Different valve types can be applied (inner, thin, High Flow and Bio). For a better stackable design and product presentation the G18 machine can partially remove air in the upper part of the bag.

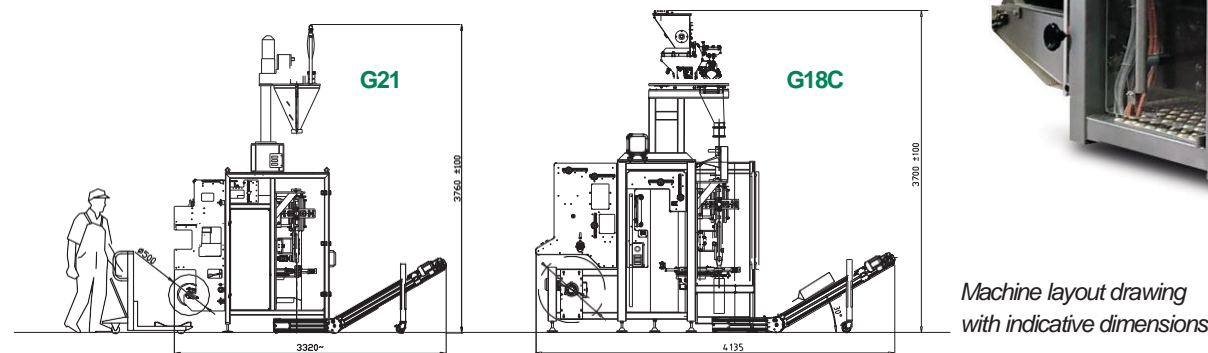
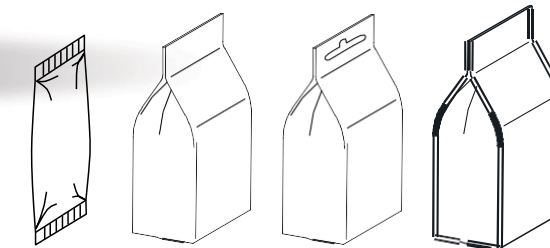


## Materials

Wide range of heat-sealable transparent, paper coated, double wall, metallized, easy-open and compostable laminates.

## Finishing

A wide range of finished packages is possible: the solution with 4 vertical seals (CornerSeal™) is ideal for a better bag appearance, furthermore a handle can be obtained in the upper part of the bag.



BAGS CHARACTERISTICS	G21	G18	G18C
MINIMUM size (mm)	60 x 40 x 180	50 x 32 x 180	50 x 32 x 180
MAXIMUM size (mm)	130 x 85 x 420	170 x 130 x 580	170 x 130 x 420
Bag capacity (approximately g.)	100 - 1000	50 - 3000	50 - 1000
Production: pieces per minute (up to)	25	55	85

Technical data are indicative, and subject to confirmation in case of quotation and final order.

BAGS FINISHING	G21	G18	G18C
Valve	•	•	•
4 vertical seals (Corner Seal™)	•	•	•
Front/side label	•	•	•
Half-moon upper flap	•	•	•
Easy-Open	•	•	•
NEW BLOCKBAG™	•	•	•